



Dart Aerospace Ltd.
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D4406-043
Job Sheet 180365



Part No: D4406-043

Job Qty: 2 ea

Part Name: Aft Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/5/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV D IPP Rev A 11.06.06new issue EC verified by:DD IPP rev B 12.02.06 as per dwg revPB1 DD
verf:EC IPP REV:C 15.11.16 AS PER DWG PD1 DD VERF:JLM IPP REV:D 16.02.05 AS PER DWG REV.D
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	7/20/18	7/20/18	0.00	0.00	Start Up Large Fab-2		JBC
150	Large Fab	4 pcs	7/20/18	7/20/18	0.00	15.38	Large Fab 1		JBC
160	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC9		EL
165	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC5		EL
170	Small Fab	4 pcs	7/20/18	7/20/18	0.00	0.80	Small Fab-6		EL
180	QC	4 pcs	7/20/18	7/20/18	0.00	0.00	QC3		EL
190	Packaging	4 pcs	7/20/18	7/20/18	0.00	0.00	Packaging3-2	FP002.	3EB 18-07-28
200	QC21-SA	4 Ea	7/20/18	7/20/18	0.00	0.00	QC21		DAS 21 JUL 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-3	Plate	4 Ea (1 ea)	90-Start up Operation	- 5068679-2
D4407-043	Bar Weldment	8 Ea (2 ea)	90-Start up Operation	5075792-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-3	4	8	0
	D4407-043	8	8	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only



DISPOSITION		AGAINST DEPARTMENT/PROCESS				MRB (QS1042) Approval	
Work Order: _____	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
Part No. _____	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
NCR _____	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Supplier ☐	Other ☐		
Date: _____		Disposition				Completed By	
		Container No: S096758 Part: D4406 - 043 Job No: 180365 Serial No/Batch: S096758 Revision: Inspector: Exp Date: Instructions: Various STC s Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com				Lead hand / Supervisor Approval Verification	
						QC / QA Coordinator Approval	

REGISTRY		Power Loss/Surge		Positioned Wrong	
BOM/Route	Broken/Damage/Defect	Folio/Program	Outside Dimensions	Over/Under tolerance	Part Incorrect
Inspection Incomplete/Unqualified	Contamination	Grain	Wrong Stock Pulled	Part Lost/Missing	Part Moved
Countersink	Cut Too Short	Weld	Out of Sequence	Drawing	Finish
Instructions Incomplete/Unclear	Drill Holes	Off-set	Mislabeled	Misread	Turning Sequence
		Fit/Function	Misaligned/off center		

OTHER :	
Offset/Setup	Supplier
Cracks	Training
Centre Not Concentric	Use for Testing
Crimp/Kink/Ripple/Wave	Poor Information
Cuffs	Rushing
Crushing	Product Improvement
Heat Treat	Process Improvement
Wave/Twist in Tube	Manufacturing Process
Marks/Chatter	Past Due

Environ	
Doc/Data	
Equip/Tooling	
Handling/Pre	
Material	
Internal Transport	
Tribal Knowledge	
LOA	
Substation	
Past Expiry Date	
Misidentified	